

	<b>COMMERCIAL SPECIFICATION</b>	Spec Version	2
	<b>Coated Chicken Karaage</b>	Issued By	MA
	20001001687	Issue Date	31 May 2024
		Expiration Date	31 May 2027

**Legal Name:** Chicken Leg Chunks skin-on, marinated with added water, coated with breader, flash fried, fully cooked and individual quick-frozen.

**SUPPLIER DETAILS** Tyson Foods Europe

Company Name: TYSON FOODS  
Address: 130-140 Eureka Park, Upper Pemberton, Ashford, Kent, TN25 4AZ, UK.  
Stadsplateau 7, 3521AZ Utrecht, The Netherlands

**MANUFACTURE DETAILS**

Company Name: Tyson Poultry (Thailand) Limited  
Address: 42/6 Moo 4 Ongkarak, Nakorn Nayok, Thailand 26120

Factory Code TH53  
Accreditation BRC

**INGREDIENTS DECLARATION (as on label)**

Chicken Leg Meat (64%), WHEAT Flour, Water, Starch (Tapioca, Corn), Vegetable Oil (Fully Refined Soybean), SOY Sauce (Water, SOYBEAN meal, WHEAT, Salt), Sugar, Modified Tapioca Starch, Garlic Paste, Salt, Yeast Extract, Stabiliser (Sodium Tripolyphosphate), Glucose, Spices (White Pepper, Black Pepper), Colour (Paprika Extract).

For allergens, see ingredients highlighted in UPPERCASE

**NUTRITION INFORMATION (per 100g as supplied)**

NUTRIENT	VALUE
Energy kJ	958
Energy kcal	229
Fat (g)	12.6
of which Saturates (g)	2.7
Carbohydrates (g)	15.4
of which Sugars (g)	2.2
Protein (g)	13.2
Salt (g)	1.20

**PRODUCT SUMMARY**

Declared Case Weight:	6 kg	Shelf Life: Production + 18 months (545 Days)
Declared Bag Weight:	600 g 'e'	
Individual Piece Weight:	20-40g	Country of Origin: Produced in Thailand using Chicken from Thailand

**STORAGE CONDITIONS**

Frozen/Ambient/Chill: Frozen	<b>SHELF LIFE</b>
Storage Temperature °C: -18°C	Maximum Shelf Life At Manufacture: 18 months
Storage Temperature After Defrosting/ Opening °C: 4°C	Minimum Shelf Life On Delivery To Cold store:
	Maximum Shelf Life After Defrosting/ Opening: 48 hours

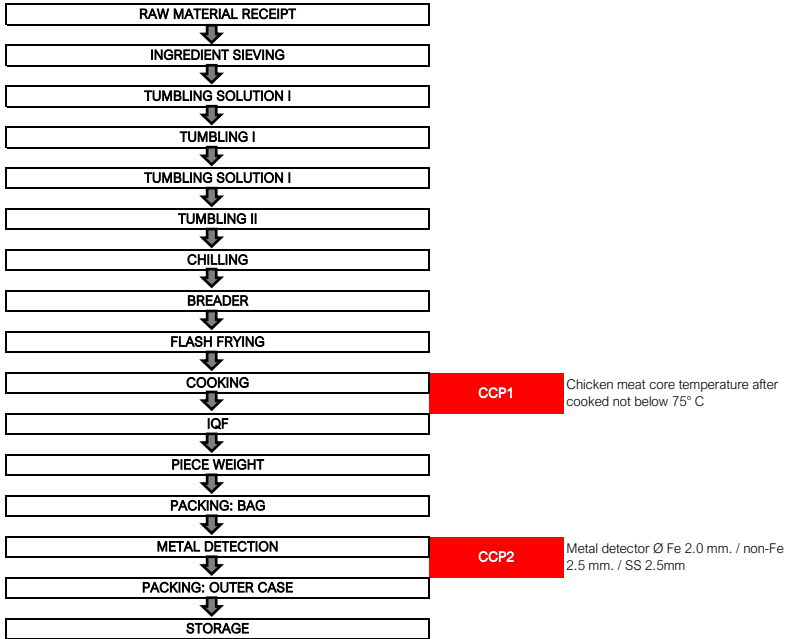
**PRODUCT IMAGE**



**CONFIDENTIAL**

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**PROCESS FLOW**



**PRODUCT QUALITY STANDARDS**

Product Calibration					
Target:	20-40g Pass ≥ 80%	Outer Range:	15-45 g 100%	Lower Limit:	Upper Limit:
Other Parameters					
Damaged:		Mishape:		Fines:	Out Of Specification:

**Sensory Parameters (for product as sold):**


Appearance:	Natural chicken chunk in golden brown breaded
Colour:	Golden brown color with darker highlight
Aroma:	Aroma of chicken, pepper and garlic
Flavour:	Mild chicken flavor with slightly salty, garlic and pepper flavor
Texture:	Crumb to be crisp, not wet or soggy. Meat texture to be succulent and tender, typical of cooked chicken chunk

**PRODUCT DEFECTS: All products to be free from Extraneous Foreign Matter**

Parameter	Limits	Comments
Hard Bone ≤ 5mm	1 per 100kg	Check at raw meat
Hard Bone > 5mm	Nil	
Cartilage ≤ 5mm	10 per 100kg	
Cartilage > 5mm	5 per 100kg	
Diseased skin	Nil	
No skin BLK	Accept not more than 30 % by sampling	
Contamination & foreign body	Nil	

**PACKAGING SPECIFICATION AND LABELLING**

Outer Packaging:		Inner Packaging:	
Description:	Outer Case, DLD health mark sticker (TH53) with Clear OPP Tape	Description:	Side Weld Bag
Colour:	Brown case	Colour:	Printed 10 colour
Material:	KA125/3CS110/KA125, BC flute, FSC Carton	Material:	Co-Extrude LLDPE
Weight:	420g approx.	Gauge/ Thickness:	100 micron
Outer (OD), Dimensions (LxWxH):	387(L)x 275(W) x 197(H) mm.	Weight:	14g approx.
Closure:	Clear Tape	Ext. Dimensions (LxW):	340(L) x 220(W) mm.
		Closure:	Heat sealed

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<b>Other Packaging (e.g. bubble-wrap, layer-pad, etc.):</b>			<b>TRACEABILITY CODING/ FORMAT</b>	
PALLETISATION	UKSTD (4 ways) EURO (4 ways)	1200 x 1000mm 800 x 1200mm	Outer Barcode:	15060329693842
			Inner Barcode:	5060329693845
<b>PACK CONFIGURATION:</b>	<b>Units/Pack</b>	<b>Pack Weight (kg)</b>	<b>Pack/Outer</b>	<b>Production Date/Frozen On:</b>
	N/A	0.6	10	
<b>Pallet type</b>	<b>UKSTD</b>	<b>EURO</b>	<b>Best Before Date:</b> MMM.YY	
Cases Per Layer:	10	8	Bag: LYDDD L = Lot, Y = Year, DDD = Julian Date e.g. L4001 Case: 53YYDDD 53 = Plant Number, YY = Thai Year, DDD = Julian Date e.g. 5367001 Bag, Case: L.BB L = Production Line, BB = Batch Number e.g. 4.03	
Layers Per Pallet:	7	9		
Cases Per Pallet:	70	72		
<b>Batch/ Lot No:</b>				

INTOLERANCE INFORMATION	The Product Contains:		Allergen Free Site	
	Yes / No	Comments	Yes / No	Comments
Peanuts/ Peanut Products	No		Yes	
Nuts/ Nut Products	No		Yes	
Sesame/ Sesame Products	No		No	
Fish/ Fish Products	No		No	
Crustaceans / Crustacean Products	No		Yes	
Molluscs / Mollusc Products	No		Yes	
Egg/ Egg Products	No		No	
Milk/ Dairy Products (including lactose)	No		No	
Soya/ Soya Products	Yes	Soy Sauce	No	
Cereals Containing Gluten and products thereof	Yes	Wheat Flour, Wheat Starch, Wheat in Soy Sauce, Fully Refined Soybean Oil	No	
Mustard/ Mustard Products	No		No	
Celery/ Celery Products (including celeriac)	No		No	
Lupin/ Lupin Products	No		Yes	
Sulphites (>10mg/kg SO2 from E220 to E228)	No		No	
Preservatives	No			
Benzoates (> 1mg/kg from E210 to E219)	No			
Flavourings	No			
Maize/ Maize Products	Yes	Corn Starch	Vegetarian Diet	No
Yeast/ Yeast Derivatives	Yes	Yeast Extract	Vegan Diet	No
Hydrolysed Vegetable Protein (HVP)	No		Coeliac	No
Beef / Bovine Products	No		Halal	Yes
Pork/ Porcine Products	No			
Lamb/ Ovine Products	No			
Game/ Game Products	No			
Poultry/ Poultry Products (except eggs)	Yes	Chicken meat	Welfare Status	Certified LR Poultry standard
Mechanically Separated/ Recovered Meat	No		GMO Free Feed	No
GMO	No		Fish Protein Free	Yes
Any novel food ingredients?	No		Mammalian / Avian	Yes
Treated with ionizing radiation or contain irradiated ingredients?	No		Protein and Fat Free	Yes

HANDLING INSTRUCTIONS	
Storage Instructions:	
Keep Frozen at -18°C or below	
Once defrosted do not refreeze, keep refrigerated 0-4°C and use within 48 hours	
Preparation Instructions:	
Condition	Method
Cook (from Frozen)	Deep Fry
Cook (from Frozen)	Air Fry
Cook (from Frozen)	Oven Bake
Instructions	
Pre-heat the oil to 170°C. Remove the product from all packaging. Fry from frozen at 170°C, 4.5 - 5.5 minutes (Portion 200g).	
Pre-heat the air fryer to 200°C. Remove the product from all packaging. Air Fry from frozen at 200°C, 9 - 11 minutes (Portion 200g).	
Pre-heat the oven to 180°C. Remove the product from all packaging. Oven from frozen at 180°C, 12-14 minutes (Portion 200g).	
WARNINGS	
Ensure this product is fully cooked and piping hot throughout before consuming	
All appliances vary. The following instructions are guidelines only.	
Although every care has been taken to remove all bones, some small bones may remain	

MICROBIOLOGICAL SPECIFICATION: High Risk			
TEST	TARGET	MAXIMUM	FREQUENCY
Aerobic Colony Count (ACC), 35°C	≤ 1 x 10 <sup>5</sup> cfu/g	1 x 10 <sup>5</sup> cfu/g	Per Lot
Coliforms	≤ 100 cfu/g	100 cfu/g	Per Lot
Escherichia coli	<10 ESPC	<10 ESPC	Per Lot
Staphylococcus aureus	<10 ESPC	<10 ESPC	Per Lot
Clostridium perfringens	Absent in 0.2 g	Absent in 0.2 g	Per Lot
Enterococci spp	≤ 100 cfu/g	100 cfu/g	Per Lot
Yeasts & Moulds	≤ 100 cfu/g	100 cfu/g	Per Lot
Listeria monocytogenes	Absent in 25g	Absent in 25g	Per Lot
Salmonella spp	Absent in 25g	Absent in 25g	Per Lot

**SPECIFICATION AGREEMENT**

Tyson Foods Europe warrants that this product is of satisfactory quality and fit for the purpose for which it is offered for sale, is produced in a competent manner, of sound materials free of defects and is of the nature, substance and quality described in this specification. Please sign and return the specification to confirm agreement of the specification with Tyson Foods Europe. In the absence of this, TYSON FOODS PRODUCTS LIMITED will consider the specification as formally agreed upon acceptance of product delivery.