



COMMERCIAL SPECIFICATION	SADIA HOT N KICKIN CHICKEN POPPIN 11 G 491123 C-IV-FR0372	Spec Version	3
		Issued By	SK
		Issue Date	20 August 2019
		Expiration Date	19 August 2022

Legal Name: Chicken breast fillet pieces with added water, coated in a crunchy hot and spicy coating.

SUPPLIER DETAILS Tyson Foods Europe

Company Name: Tyson Foods Europe - Invicta
Address: 130-140 Eureka Park, Upper Pemberton, Ashford, Kent. TN25 4AZ

MANUFACTURE DETAILS Chaveevan Group

Company Name: Chaveevan International Food Co. Ltd. Factory Code TH 60 DLD
Address: 83/5 M. 10, T. Nongkham, A. Sriracha, Chonburi 20230 Thailand Accreditation BRC

INGREDIENTS DECLARATION (as on label)

Chicken Breast Fillet (48%), **WHEAT** Flour, Water, Vegetable Oil (Fully-Refined Soybean, Palm Oil), Salt, Modified Maize Starch, Rice Flour, Spices (Paprika, Black Pepper, Pepper, Chillies), Maize Starch, Chilli Powder, Onion Powder, Yeast Extract, Garlic Powder, Spice Extracts (Capsicum, Cayenne), Acid: Citric Acid; Thickeners: Guar Gum; Raising Agent: Sodium Bicarbonate; Sugar, Maltodextrin, Acidity Regulator: Sodium Diacetate; Tomato Powder, Stabiliser: Sodium Tripolyphosphate

For allergens, see ingredients highlighted in UPPERCASE / **BOLD**

NUTRITION INFORMATION (per 100g from analysis as supplied)

NUTRIENT	VALUE
Energy kJ	1065
Energy kcal	254
Fat (g)	12.0
of which Saturates (g)	4.6
Carbohydrates (g)	21.5
of which Sugars (g)	<0.5
Protein (g)	14.4
Salt (g)	1.60

PRODUCT SUMMARY

Declared Case Weight: 3 x 1 kg Shelf Life: Production +18 months (547 Days)
Declared Bag Weight: 1 kg Min
Individual Piece Weight: 11g ± 3g Country of Origin: Produced in Thailand using Chicken from Thailand

STORAGE CONDITIONS

Frozen/Ambient/Chill: Frozen
Storage Temperature °C: -18°C
Storage Temperature After Defrosting/ Opening °C: Chill <4°C

SHELF LIFE


Maximum Shelf Life At Manufacture: 18 months (547 Days)
Minimum Shelf Life On Delivery To Cold store: 9 months
Maximum Shelf Life After Defrosting/ Opening: 48 hrs

PRODUCT IMAGE

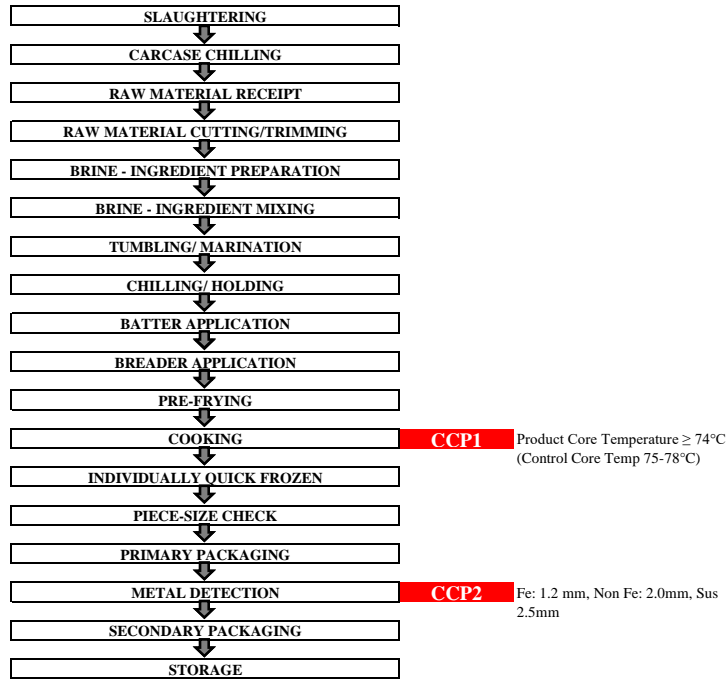


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Doc Ref:	QMS 31.1	Version No	2	Date	19-Feb-19	Created By:	SK
Tyson Foods Europe - Invicta. 130-140 Eureka Park, Upper Pemberton, Ashford, Kent. TN25 4AZ. Phone: +44 (0) 1233 667250. Fax: +44 (0) 1233 667299							

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PROCESS FLOW



PRODUCT QUALITY STANDARDS

Product Calibration			
Target:	8 - 14g	Outer Range:	4 -18g
	≥ 70%		100%

Sensory Parameters (for product as sold):


Appearance:	Exterior: Biscuit/Golden Brown/Orange colour, ruffle coated chicken innerfillet. Interior: Cooked chicken breast fillet with absence of bruising, blood-splash or pinking.
Colour:	Exterior: Biscuit/Golden Brown/Orange coloured breader. Interior: Off-white, creamy colour typical of cooked chicken breast meat.
Aroma:	Cooked chicken breast meat with fried, breadly aroma
Flavour:	Cooked chicken breast. Hot and spicy with fried crumb flavour
Texture:	Light, crispy coating with firm, succulent chicken breast.

PRODUCT DEFECTS: All products to be free from Extraneous Foreign Matter

Parameter	Limits	Comments
Hard Bone	<7mm	Nil
Hard Bone	>7mm	Nil
Soft Bone	5-12mm	≤1 instances per 12kg
Soft Bone	>12mm	Nil
Soft Bone	<5mm	≤1 instances per 10kg
Blood Spots		≤10 instances per 100 pieces
Bruising	≤10mm ø	≤1 instances per 100 pieces
Bruising	>10mm ø	Nil
Excess Cartilage/Gristle		≤2 instances per 100 pieces
Skin		≤2 instances per 100 pieces
Excess Fat		≤3 instances per 100 pieces
Marriages/Doubles	≤ 1 Count	≤1 per 12kg
Damaged Fillets		Nil
Fishtailing/Tear	<15mm	≤1 per 12kg

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PACKAGING SPECIFICATION AND LABELLING

Outer Packaging:		Inner Packaging:	
Description:	Cardboard Outer Case with DLD Sticker	Description:	Printed Plastic Laminate Bag
Colour:	White	Colour:	Printed
Material:	Corrugated Cardboard	Material:	LDPE Food Grade
Weight:	260 g	Gauge/ Thickness:	100 micron
Outer (OD). Dimensions (LxWxH):	200 x 300 x 170 mm	Weight:	19 g
Closure:	Clear OPP Tape	Ext. Dimensions (LxW):	255 x 360 mm
		Closure:	Heat Sealed

Other Packaging (e.g. bubble-wrap, layer-pad, etc.):			TRACEABILITY CODING/ FORMAT	
PALLETISATION	UKSTD	1000 x 120 mm	Outer Barcode:	5060047054867
			Inner Barcode:	5060047054874
PACK CONFIGURATION:	Units/Pack	Pack Weight (kg)	Pack/Outer	Production Date/Frozen On:
	n/a	1 kg	3	DD MMM YYYY
				Best Before Date:
				MMM YYYY
Cases Per Layer:	20			Batch/ Lot No:
Layers Per Pallet:	8			PRINTED PRODUCTION DATE : DD MMM YYYY,
Cases Per Pallet:	160			BEST BEFORE END : MMM YYYY LOT
				NO.60YYDDD-SUB LOT ON LABEL (L-164)

INTOLERANCE INFORMATION	The Product Contains:		Allergen Free Site	
	Yes / No	Comments	Yes / No	Comments
Peanuts/ Peanut Products	No		No	
Nuts/ Nut Products	No		Yes	
Sesame/ Sesame Products	No		Yes	
Fish/ Fish Products	No		Yes	
Crustaceans / Crustacean Products	No		No	
Molluscs / Mollusc Products	No		No	
Egg/ Egg Products	No		No	
Milk/ Dairy Products (including lactose)	No		No	
Soya/ Soya Products	Yes	Highly-refined soybean oil. Does not require labelling	No	
Cereals Containing Gluten and products thereof	Yes	WHEAT flour	No	
Mustard/ Mustard Products	No		No	
Celery/ Celery Products (including celeriac)	No		No	
Lupin/ Lupin Products	No		Yes	
Sulphites (>10mg/kg SO2 from E220 to E228)	No		No	>10ppm in dry ingredients
Preservatives	No			
Benzoates (>1mg/kg from E210 to E219)	No			
Flavourings	No			The product is Suitable for:
				Yes / No
Maize/ Maize Products	Yes	(Modified) Maize Starch	Vegetarian Diet	No
Yeast/ Yeast Derivatives	Yes	Yeast Extract	Vegan Diet	No
Hydrolysed Vegetable Protein (HVP)	No		Coeliac	No
Beef/ Bovine Products	No		Halal	Yes
Pork/ Porcine Products	No			
Lamb/ Ovine Products	No			
Game/ Game Products	No			Animal Welfare & Feed Regimes
				Yes / No
Poultry/ Poultry Products (except eggs)	Yes	Chicken	Welfare Status	FAWC 5 Freedoms
Mechanically Separated/ Recovered Meat	No		GMO Free Feed	No
GMO	No		Fish Protein Free	Yes
Any novel food ingredients?	No		Mammalian / Avian Protein and Fat Free	Yes

HANDLING INSTRUCTIONS

Before consumption this product has to be prepared according to cooking instructions. Do not refreeze once defrosted For best results thaw in a cool place for 2,5 - 3 hours. Check food is piping hot throughout before serving.

Deep fry: Pre-heat oil to 180 °C. From Defrost: Deep fry for 2-3 minutes. From Frozen: Deep fry for 3-4 minutes.

Oven: Pre-heat oven to 180 °C / 160 °C (Fan Assisted) / Gas Mark 4. Remove all packaging. Arrange the chicken on a baking tray in an even layer. From Defrost: Oven cook for 8-10 minutes. From Frozen: Oven cook for 12-15 minutes.

MICROBIOLOGICAL SPECIFICATION

TEST	DLD Standard	FREQUENCY
TPC at 35°C (cfu/g)	< 1 x 10 ⁵	Each batch
Coliforms (cfu/g)	≤ 100	Each batch
E.coli (cfu/g)	Not detected	Each batch
Clostridium perfringens (cfu/g)	Not detected	Each batch
Staphylococcus aureus (cfu/g)	Not detected	Each batch
Enterococcus sp. (cfu/g)	≤ 100	Each batch
Salmonella spp. (in 25g)	Not detected	Each batch
Yeast & Moulds (cfu/g)	≤ 100	Each batch
Listeria Monocytogenes (in 25g)	Not detected	Each batch
Campylobacter jejuni (in 25g)	Not detected	DLD Sampling Plan

SPECIFICATION AGREEMENT

Tyson Foods Europe - Invicta warrants that this product is of satisfactory quality and fit for the purpose for which it is offered for sale, is produced in a competent manner, of sound materials free of defects and is of the nature, substance and quality described in this specification. Please sign and return the specification to confirm agreement of the specification with Tyson Foods Europe - Invicta. In the absence of this, Tyson Foods Europe - Invicta will consider the specification as formally agreed upon acceptance of product delivery.

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