

	COMMERCIAL SPECIFICATION	Spec Version	
	Breaded Crispy Chicken Goujons - Tyson	Issued By	CE
	20001001717	Issue Date	08 March 2024
		Expiration Date	08 March 2027

Legal Name: Chicken Goujons composed of chopped and formed chicken breast, with added water, in a crispy breading, cooked, fried and individually quick-frozen.

SUPPLIER DETAILS Tyson Foods Europe
 Company Name: TYSON FOODS PRODUCTS LIMITED
 Address: 130-140 Eureka Park, Upper Pemberton, Ashford, Kent, TN25 4AZ, UK
 Houtwal 30 8431 EX Oosterwolde, The Netherlands

MANUFACTURE DETAILS Vossko
 Company Name: Vossko do Brasil Alimentos Congelados Ltda. Factory Code BR2776
 Address: Rua: Acy Aviano Varela Xavier, Area Industrial, 88517-580 Lages (SC), Brazil Accreditation BRC

INGREDIENTS DECLARATION (as on label)

Chicken Breast (52%), WHEAT Flour, Water, Vegetable Oils (Rapeseed, Sunflower), WHEAT Fibre, Potato Starch, Salt, Yeast, Stabiliser (Sodium Diphosphate), Onion Powder, Garlic Powder, Herb Extract (Rosemary), Spice (White Pepper).

For allergens, see ingredients highlighted in UPPERCASE

NUTRITION INFORMATION (per 100g as supplied)

NUTRIENT	VALUE
Energy kJ	797
Energy kcal	167
Fat (g)	8.1
of which Saturates (g)	1.4
Carbohydrates (g)	15.3
of which Sugars (g)	1.0
Protein (g)	13.1
Salt (g)	0.80

PRODUCT SUMMARY

Declared Case Weight: 3kg Shelf Life: Production +18 months (547 Days)
 Declared Bag Weight: 1kg e
 Individual Piece Weight: 38g ± 2g Country of Origin: Produced in Brazil using chicken from Brazil

STORAGE CONDITIONS


Frozen/Ambient/Chill: Frozen
 Storage Temperature °C: -18°C
 Storage Temperature After Defrosting/ Opening °C: 4°C

SHELF LIFE

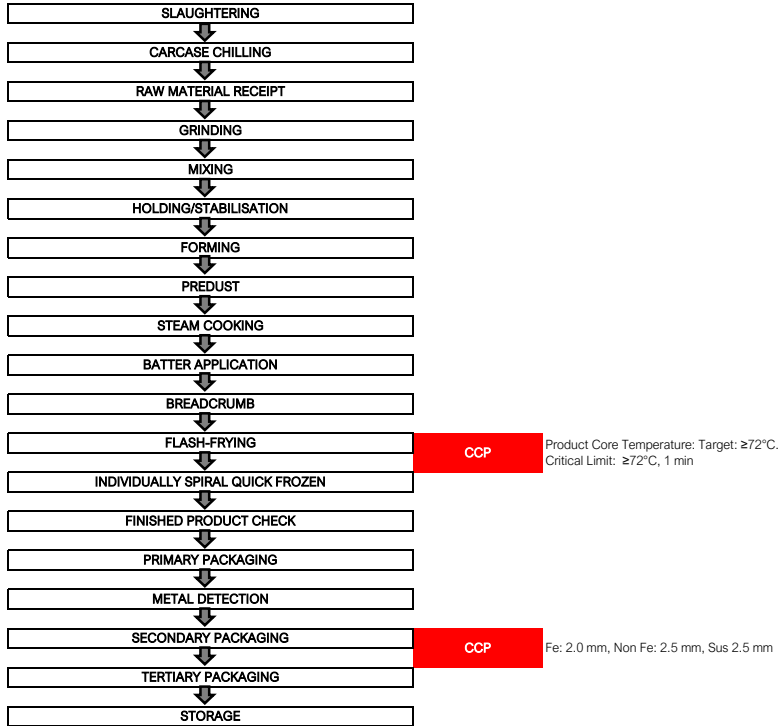
Maximum Shelf Life At Manufacture: 18 months
 Minimum Shelf Life On Delivery To Cold store:
 Maximum Shelf Life After Defrosting/ Opening: 48 hours

PRODUCT IMAGE



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PROCESS FLOW



PRODUCT QUALITY STANDARDS

Product Calibration					
Target:	38g +/-2g	Outer Range:	38g +/-4g	Lower Limit:	Upper Limit:
	≥75%		>97%		
Other Parameters					
Damaged:		Mishape:	Fines:		Out Of Specification:

Sensory Parameters (for product as sold):	
Appearance:	5 assorted shapes of a breadcrumb coated reformed/chopped and shaped chicken goujon. Crispy breadcrumb coated goujons. Coating is light golden brown in colour with reddish/brown highlights.
Colour:	Light golden brown in colour with reddish/brown highlights.
Aroma:	Fried, savoury with natural chicken aroma, no off taints.
Flavour:	Fried chicken flavor with garlic, onion, yeast umami and a salty finish
Texture:	Breading has Audible light, crisp external texture with good breading adhesion to the meat. Meat is Naturally firm, tender and moist.

PRODUCT DEFECTS: All products to be free from Extraneous Foreign Matter			
Parameter		Limits	Comments
Hard Bone	≥7mm	Nil	Raw Material
Hard Bone	<7mm	1 instance per 10kg	Raw Material
Soft Bone	<5mm	≤5 instances per 100kg	Raw Material
Soft Bone	5-12mm	≤3 instances per 100kg	Raw Material
Soft Bone	>12mm	Nil	Raw Material
Haemorrhaging/bruises	≥10mm ø	Nil	Raw Material
Haemorrhaging/bruises	<10mm ø	Nil	Raw Material
Marriages/Doubles Coating	≤2 pieces	Nil	Finished Product
Coating Defect	>15mm	Nil	Finished Product
Coating Defect	≤15mm	≤5 pieces per 1kg	Finished Product
Coating Void - Visible Meat		Nil	Finished Product
Marriages/Doubles Freezing	≤2 pieces	≤1 instance per 1kg	Finished Product
Marriages/Doubles Freezing	>2 pieces	Nil	Finished Product
Mis-Shapes		≤1 instance per 1kg	Finished Product
Bubble Forming		≤1 instance per 1kg	Finished Product
Too Dark		≤1 instance per 1kg	Finished Product
Carbon Deposits/Burnt Aspects		≤1 instance per 1kg	Finished Product
Total Defects		≤3 instance per 3kg	Finished Product

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PACKAGING SPECIFICATION AND LABELLING

Outer Packaging:		Inner Packaging:	
Description:	Brown with white label and black print	Description:	Blue transparent plastic film - form-fill-seal bag with black on-line print
Colour:	Brown	Colour:	Blue Transparent
Material:	Corrugated Cardboard with B-Flute	Material:	LLDPE
Weight:	480g ±10%	Gauge/ Thickness:	80µm
Outer (OD), Dimensions (LxWxH):	296 x 193 x 166mm	Weight:	18g +/- 2g
Closure:	Clear-Tape sealed top and bottom	Ext. Dimensions (LxW):	240 x 380mm (530mm x 380mm Film)
		Closure:	Hermetically-sealed with Heat seal along top, base and spine.

Other Packaging (e.g. bubble-wrap, layer-pad, etc.):			TRACEABILITY CODING/ FORMAT	
PALLETISATION	UKSTD (4 ways)	1200 x 1000mm	Outer Barcode:	15060329694030
	EURO (4 ways)	800 x 1200mm	Inner Barcode:	5060329694033
PACK CONFIGURATION:	Units/Pack	Pack Weight (kg)	Production Date/Frozen On:	DD:MM:YYYY
	NA	1	Best Before Date:	DD:MM:YYYY
			Batch/ Lot No:	Lot: XXXXXXXXXXX
Pallet type	UKSTD	EURO		
Cases Per Layer:	20	16		
Layers Per Pallet:	9	10		
Cases Per Pallet:	180	160		

INTOLERANCE INFORMATION	The Product Contains:		Allergen Free Site	
	Yes / No	Comments	Yes / No	Comments
Peanuts/ Peanut Products	No		Yes	
Nuts/ Nut Products	No		Yes	
Sesame/ Sesame Products	No		Yes	
Fish/ Fish Products	No		Yes	
Crustaceans / Crustacean Products	No		Yes	
Molluscs / Mollusc Products	No		Yes	
Egg/ Egg Products	No		Yes	
Milk/ Dairy Products (including lactose)	No		Yes	
Soya/ Soya Products	No		No	
Cereals Containing Gluten and products thereof	Yes	WHEAT	No	
Mustard/ Mustard Products	No		Yes	
Celery/ Celery Products (including celeriac)	No		Yes	
Lupin/ Lupin Products	No		Yes	
Sulphites (>10mg/kg SO2 from E220 to E228)	No		No	As a processing-aid in ingredients used on-site
Preservatives	No			
Benzoates (>1mg/kg from E210 to E219)	No			
Flavourings	No			The product is Suitable for:
				Yes / No
Maize/ Maize Products	Yes	Mod. Maize starch	Vegetarian Diet	No
Yeast/ Yeast Derivatives	Yes	Yeast	Vegan Diet	No
Hydrolysed Vegetable Protein (HVP)	No		Coeliac	No
Beef / Bovine Products	No		Halal	Yes
Pork/ Porcine Products	No			
Lamb/ Ovine Products	No			Animal Welfare & Feed Regimes
Game/ Game Products	No			Yes / No
Poultry/ Poultry Products (except eggs)	Yes	Breast/Skin	Welfare Status	European Union (EU) regulations
Mechanically Separated/ Recovered Meat	No		GMO Free Feed	No
GMO	No		Fish Protein Free	Yes
Any novel food ingredients?	No		Mammalian / Avian Protein and Fat Free	Yes
Treated with ionizing radiation or contain irradiated ingredients?	No			

HANDLING INSTRUCTIONS	
Storage instructions:	
Keep Frozen at -18°C or below	
Once defrosted do not refreeze, keep refrigerated 0-4°C and use within 48 hours	
Preparation instructions:	

Condition	Method	Instructions
Cook (from Frozen)	Shallow Fry	Remove from all packaging. Preheat the frying pan in middle-low heat. Place the product on the pan and fry for approx. 8 minutes, turning frequently.
Cook (from Frozen)	Deep Fry	Remove from all packaging. Preheat the oil to 180°C. Fry small quantities at a time for approx. 4 - 5 minutes at 180°C.
Cook (from Frozen)	Oven Bake	Remove from all packaging. Preheat oven to 220°C. Place the product onto a baking tray in a single layer and cook for approx. 15 minutes at 220°C.

WARNINGS

Ensure this product is fully cooked and piping hot throughout before consuming
All appliances vary. The following instructions are guidelines only.
Although every care has been taken to remove all bones, some small bones may remain

MICROBIOLOGICAL SPECIFICATION: High Risk			
TEST	TARGET	MAXIMUM	FREQUENCY
Aerobic Colony Count (ACC), 30°C	<1,000 cfu/g	10,000 cfu/g	Per Month
Califorms/Enterobacteriaceae	<10 cfu/g	100 cfu/g	Per Month
Escherichia coli	<10 cfu/g	10 cfu/g	Per Lot
Staphylococcus aureus	<20 cfu/g	100 cfu/g	Per Month
Listeria monocytogenes	Absent in 25g	Absent in 25g	Per Lot
Salmonella spp	Absent in 25g	Absent in 25g	Per Lot
Clostridium perfringens	<10 cfu/g	10 cfu/g	Per Month
Pseudomonas	<100 cfu/g	100 cfu/g	Per Month

SPECIFICATION AGREEMENT

Tyson Foods Europe warrants that this product is of satisfactory quality and fit for the purpose for which it is offered for sale, is produced in a competent manner, of sound materials free of defects and is of the nature, substance and quality described in this specification. Please sign and return the specification to confirm agreement of the specification with Tyson Foods Europe. In the absence of this, TYSON FOODS PRODUCTS LIMITED will consider the specification as formally agreed upon acceptance of product delivery.